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(71) Applicant (for all designated States except US): SHOWA
DENKO K.K. [JP/JP]; 13-9, Shiba Daimon 1-chome, Mi-
nato-ku, Tokyo 105-8518 (JP).

(72) Inventors; and

(75) Inventors/Applicants (for US only): MINAMI,
Kazuhiko [JP/JP]; c/o Oyama Regional Office, SHOWA
DENKO K.K., 480, Inuzuka 1-chome, Oyama-shi,,

Tochigi 323-0811 (JP). YAMANOI, Tomoaki [JP/JP]; c/o
Oyama Regional Office, SHOWA DENKO, K.K., 480,
Inuzuka 1-chome, Oyama-shi,, Tochigi 323-0811 (JP).
KAWABATA, Hiroyuki [JP/JP]; c/o Oyama Regional
Office, SHOWA DENKO K.K., 480, Inuzuka 1-chome,,
Oyama-shi, Tochigi 323-0811 (JP).

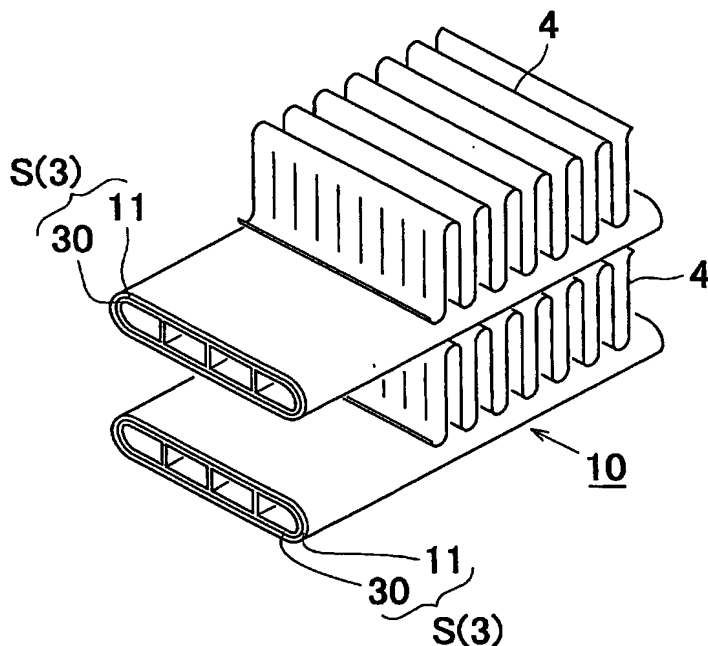
(74) Agents: SHIMIZU, Hisayoshi et al.; Idemitsu Nagahori
Building, 4-26, Minamisemba 3-chome, Chuo-ku, Osaka-
shi, Osaka 542-0081 (JP).

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(54) Title: ALUMINUM ALLOY BRAZING MATERIAL, BRAZING MEMBER, BRAZED ARTICLE AND BRAZING
METHOD THEREFOR USING SAID MATERIAL, BRAZING HEAT EXCHANGING TUBE, HEAT EXCHANGER AND
MANUFACTURING METHOD THEREOF USING SAID BRAZING HEAT EXCHANGING TUBE



(57) Abstract: A heat exchanger 10 includes a brazing heat exchanging tube S and a fin 4. The heat exchanging tube S and the fin 4 are brazed with each other via the brazing layer 11 of the heat exchanging tube S. The brazing layer 11 is formed by spraying of a brazing material consisting of Si: 6 to 15 mass%, Zn :1 to 20 mass%, at least one of Cu: 0.3 to 0.6 mass% and Mn: 0.3 to 1. 5 mass, and the balance being aluminum and inevitable impurities.

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